

What sensors development to favor in order to reach the goals regarding monitoring of the quality ?

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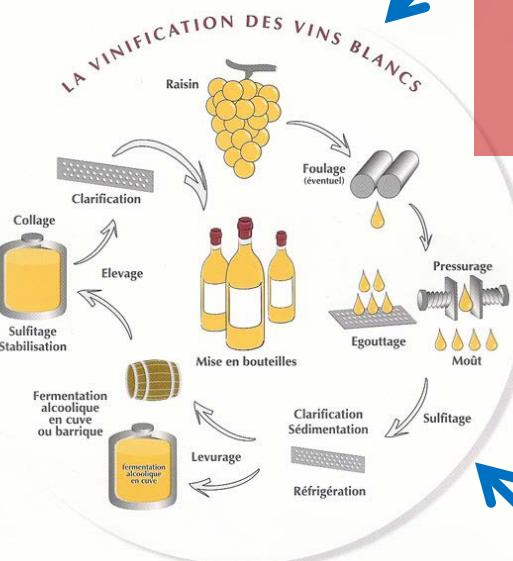
The case of wine processes : from the harvest ... to the bottle.

Revaluation of winemaking technological steps according to the associated risks and the relevant missing data / aims:

- Mechanical harvesting / transport of the grape harvest
- Mechanical extraction of the grapes (white and rosé winemaking)
- Maceration in whole bunches or after thermo-treatment (red winemaking)
- Malolactic fermentation
- Conservation and aging of wines
- Conditioning



White/rosé winemaking



Heterogeneous phase
(measurement of solid / liquid)

Oxidation from the harvest to
fermentation (temperature / markers)

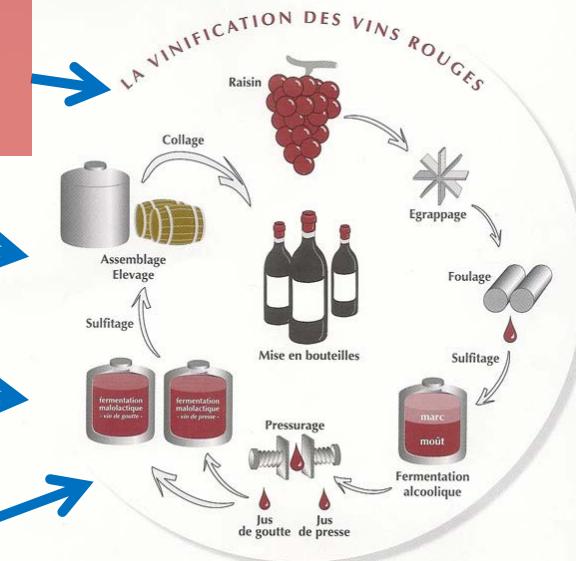
Polyphenol extraction
(Color / marker compounds /
astringency)

Malolactic fermentation
(Ac.Lactic / Malic / CO₂)

Wine maturariton / ageing
(Sulphites / volatile acidity)

Conditioning
(Oxygen / carbon dioxide / sulphites)

Red winemaking



Mechanical harvesting and transporting the harvest

Ratio Solids / Liquid
 $= f(\text{maturity, distance, equipment, ...})$



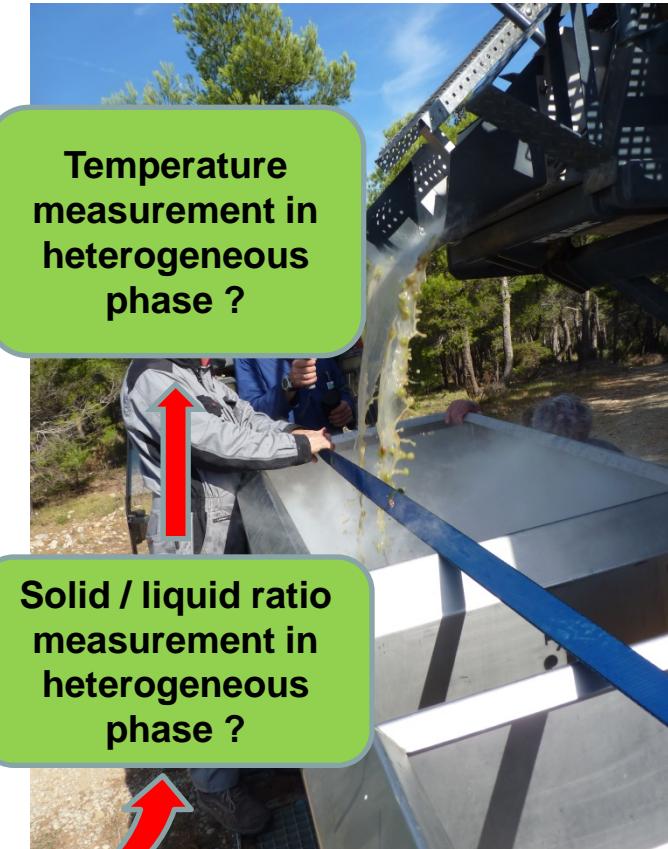
Heterogeneous phase
(measurement of solid / liquid ratio)



Differential oxidation extents between
Solid and Liquid phases



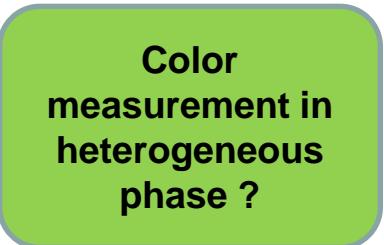
Differential protection to reason



Temperature
measurement in
heterogeneous
phase ?

Solid / liquid ratio
measurement in
heterogeneous
phase ?

Mechanical extraction of the harvest (White and rosé winemaking)



Mass flow
measurement
in solid / Liquid
heterogeneous
phase ?



On line monitoring and control of extraction !

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Mechanical extraction of the harvest (White and rosé winemaking)

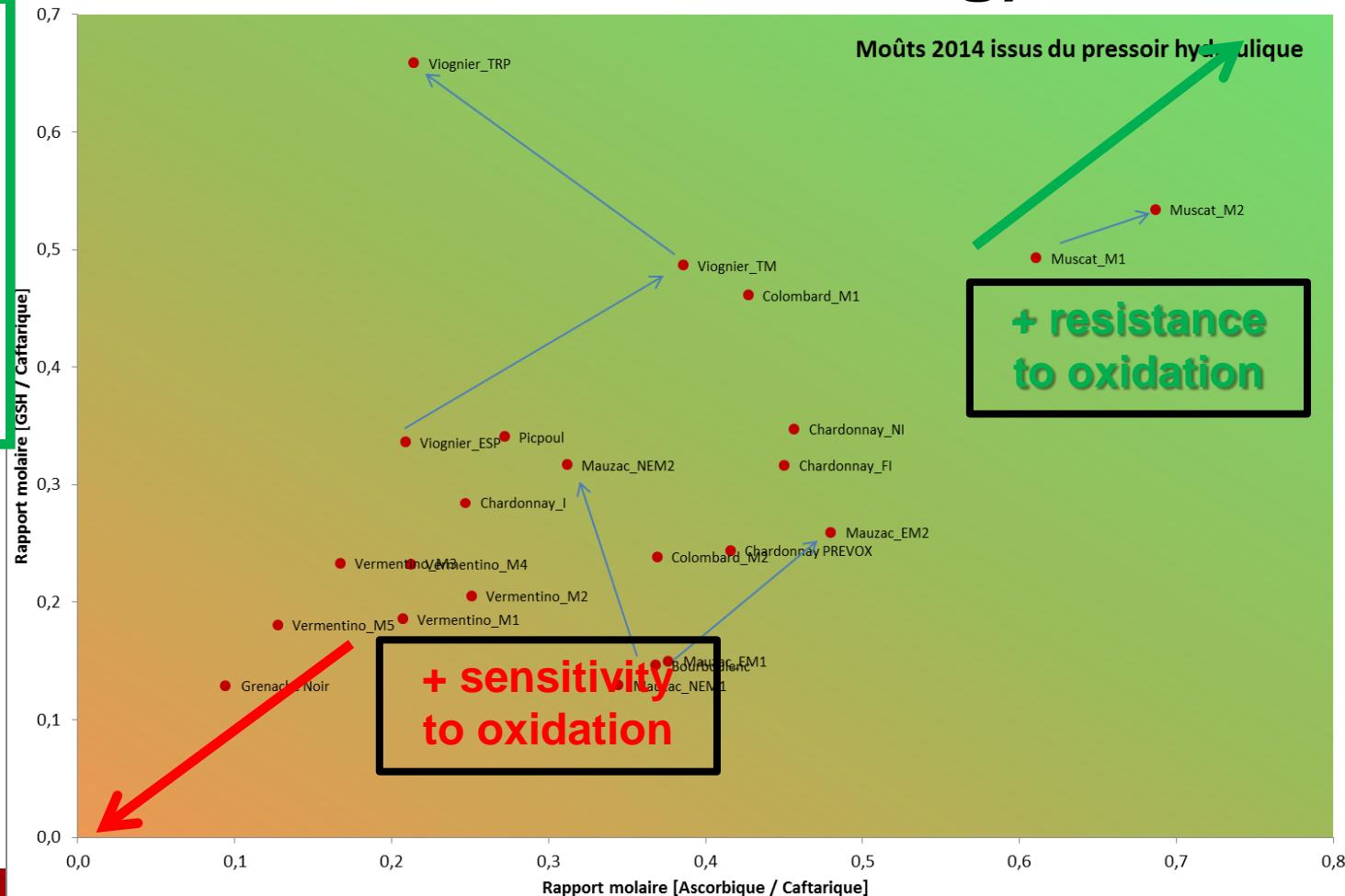
Knowledge of the natural variability of the anti-oxidant contents of grape

=

Fine tuning of artificial anti-oxidant addition



Fast measurement of ascorbic ac. / GSH / caftaric ac. contents in musts / grapes ?



Mechanical extraction of the harvest (must racking efficiency vs oxidation)

Variétés (date, origine)	Activité totale PPO (nkat)	Répartition	
		Soluble	Particulaire
Bourboulenc (08/10/2013, UEPR parcelle 68)	842	74,5%	25,5%
Bourboulenc (22/09/2014, UEPR parcelle 68)	739	79,2%	20,8%
Chardonnay (30/08/2013, UEPR parcelle 81)	821	84,2%	15,8%
Chardonnay (26/08/2014, UEPR parcelle 81)	726	43,8%	56,2%
Chardonnay-FI * (25/08/2014, UEPR parcelle 81)	759	65,7%	34,3%
Chardonnay-I * (25/08/2014, UEPR parcelle 81)	701	81,8%	18,2%
Chardonnay-NI * (25/08/2014, UEPR parcelle 81)	718	53,1%	46,9%
Grenache blanc (17/09/2013, UEPR parcelle 75)	834	10,7%	89,3%
Grenache gris (17/09/2013, UEPR parcelle 71)	693	7,7%	92,3%
Grenache noir (18/09/2013, UEPR parcelle 64)	799	26,3%	73,7%
Grenache noir (19/08/2014, UEPR parcelle 64)	574	20,9%	79,1%
Maccabeu (17/09/2013, UEPR parcelle 66)	703	0,0%	100,0%
Mauzac-E-M1* (23/09/2014, Limoux parcelle A)	761	45,2%	54,8%
Mauzac-E-M2* (02/10/2014, Limoux parcelle A)	732	89,1%	11,2%
Mauzac-NE-M1* (23/09/2014, Limoux parcelle A)	757	0,0%	100,0%
Mauzac-NE-M2* (02/10/2014, Limoux parcelle A)	740	69,5%	30,5%
Muscat (25/09/2013, UEPR parcelle 98)	753	25,7%	74,3%
Muscat (25/09/2013, UEPR parcelle 91)	785	5,6%	94,4%
Muscat-M1* (01/09/2014, UEPR parcelle 51)	797	64,9%	35,1%
Muscat-M2* (10/09/2014, UEPR parcelle 51)	692	44,9%	55,1%
Piquepoul (12/09/2014, UEPR parcelle 8)	720	44,9%	55,1%
Roussanne (17/09/2013, UEPR parcelle 68)	866	64,5%	35,5%
Sauvignon (09/09/2013, UEPR parcelle 10)	795	31,6%	68,4%
Syrah (19/09/2013, UEPR parcelle 22)	802	74,3%	25,7%

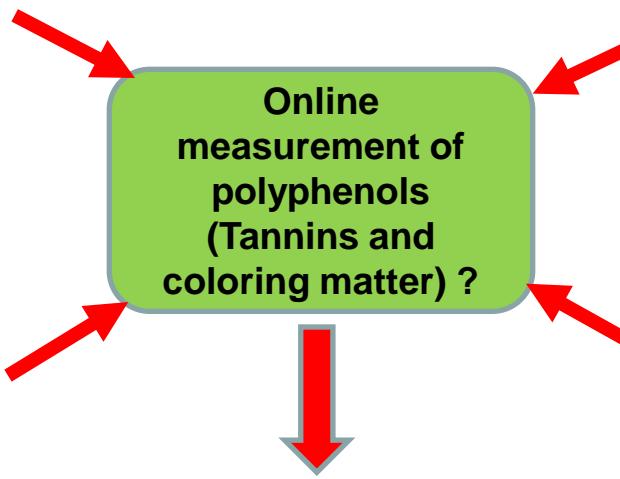
Non soluble PPO accounts for 3 to 98 % of total PPO activity

The ratio between soluble and particulate PPO activities affect the effectiveness of racking operations without or little SO₂ addition



Fast measurement of the distribution of PPO activities once extraction is realized ?

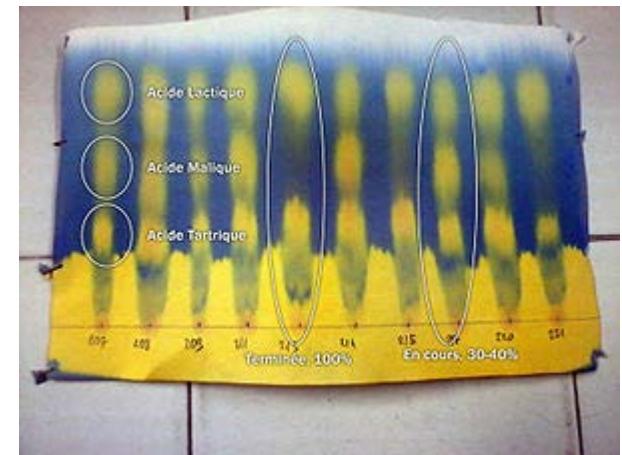
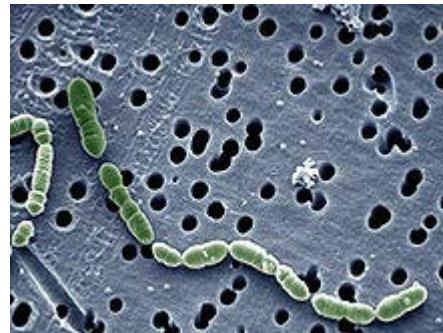
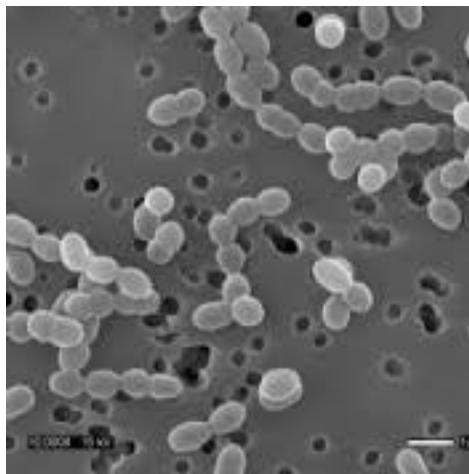
Maceration in whole bunches or after heat treatment (Red winemaking)



Racking and pumping
On line monitoring
and control of extraction!
and extent.



Malolactic fermentation

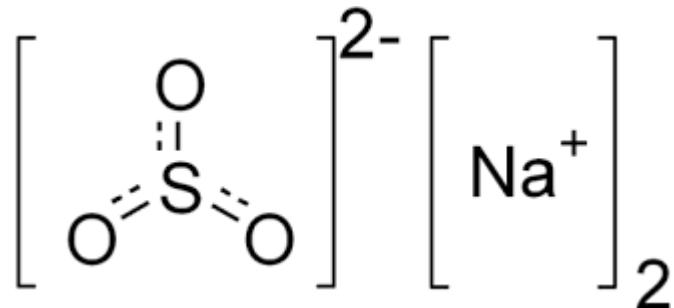


Fast online
measurement of the
progress of this
fermentation ?

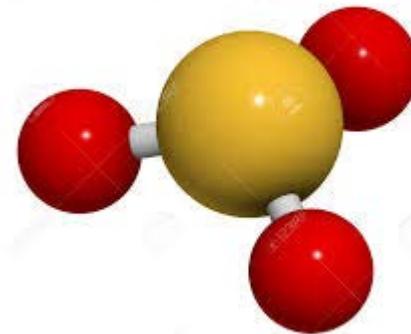
Conservation and aging of wines



Volatile acidity



Non-invasive
measurement
of
these parameters
?



Free SO_2 contents

Wine conditioning

Free SO₂ levels



Non-invasive
measurement
of
these parameters
?

Dissolved CO₂
(freshness of white and rosés wines)



- ***Needs for sensors, modeling and control (minimum specifications):***

- Online measurement of the **amount of liquid** generated during the transport of grape berries.
- **Temperature** measurement in these **heterogeneous masses** in the presence of **high water vapor and carbon dioxide**.
- On line measuring of **mass flows** of harvest (**heterogeneous liquid / solid phase**) in the intake pipes.
 - Assessment of several **grape metabolites before oxidation occurs**.
 - **Color tracking** (absorbance) at various wavelengths on a very **heterogeneous phase**.
 - Online tracking of **malolactic fermentation** (homogeneous liquid phase).
 - Monitoring the amount of **free sulphite** in wine (above 15 mg / L) and / or of **volatile acidity**.
 - Online measurement of **dissolved carbon dioxide** in the wine (contents between 0 and 1 g / L).





or the future of enology ?

